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Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)			
	09/462,179	PEDUTO ET AL.			
Office Action Summary	Examiner	Art Unit			
	MARC A. PATTERSON	1794			
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING D/ - Extensions of time may be available under the provisions of 37 CFR 1.1. after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period v - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONEI	lely filed the mailing date of this communication. (35 U.S.C. § 133).			
Status					
Responsive to communication(s) filed on <u>30 Seconds</u> This action is FINAL . 2b) ☐ This 3)☐ Since this application is in condition for allowed closed in accordance with the practice under Expression in the practice of the pract	action is non-final. nce except for formal matters, pro				
Disposition of Claims					
4) ☐ Claim(s) <u>1-3,5-14,16-19 and 21-28</u> is/are pend 4a) Of the above claim(s) is/are withdraw 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) <u>1-3,5-14,16-19 and 21-28</u> is/are rejection of the company of the	wn from consideration.				
Application Papers					
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) accomposed and all accomposed and all all all all all all all all all al	epted or b) objected to by the Eddrawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08)	4)	ite			
Paper No(s)/Mail Date 6)					

Art Unit: 1794

DETAILED ACTION

WITHDRAWN REJECTIONS

- 1. The 35 U.S.C. 103(a) rejection of Claims 1 3, 5 11, 19, 21 25 and 27 28 as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786), of record on page 2 of the previous Action, is withdrawn.
- 2. The 35 U.S.C. 103(a) rejection of Claims 12 and 14 18 as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of Princiotta et al (European Patent No. 0646627), of record on page 2 of the previous Action, is withdrawn.
- 3. The 35 U.S.C. 103(a) rejection of Claim 13 as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of VanBuskirk et al (U.S. Patent No. 5,357,030), of record on page 2 of the previous Action, is withdrawn.
- 4. The 35 U.S.C. 103(a) rejection of Claim 26 as being unpatentable over 35 U.S.C. 103(a) as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of Kitami et al (U.S. Patent No. 4,881,576), of record on page 2 of the previous Action, is withdrawn.

Art Unit: 1794

NEW REJECTIONS

Claim Rejections – 35 USC § 103(a)

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 1 3, 5 11, 19, 21 25 and 27 28 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mugge et al (U. S. Patent No. 5,425,817) in view of Pipper et al (U.S. Patent No. 5,039,786).

With regard to Claims 1 - 3 and 11, Mugge et al disclose a tubular structure (pipe; column 1, line 66) comprising an internal and external layer (inner and outer layers; column 2, lines 3 - 5) comprising thermoplastic polyamide (column 2, lines 3 - 5) and an impact resistance modifier in the polyamide present at a weight concentration of less than 50%, comprising polyolefin (column 3, lines 24 - 27); the polyamide is a copolymer of caprolactam and mixture of hexamethylene with a diacid having 12 carbons (column 2, lines 6 - 27). Mugge et al fail to disclose a ratio of caprolactam and mixture of hexamethylene with a diacid having 12 carbons of 4 to 9 by weight.

Pipper et al teach a copolymer of caprolactam and mixture of hexamethylene with a diacid having 12 carbons of 4 to 9 by weight (column 2, lines 29 - 36) for an article, for the purpose of making the article by injection molding or extrusion (column 4, lines 31 - 35). One of ordinary skill in the art would therefore have recognized the advantage of providing for the

copolymer of Pipper et al in Mugge et al, which comprises an article, depending on the desired formation of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a ratio of caprolactam and mixture of hexamethylene with a diacid having 12 carbons of 4 to 9 by weight Mugge et al in order to make the article by injection molding or extrusion as taught by Pipper et al.

With regard to Claims 5 - 9, 21 and 23 - 25, Mugge et al teaches additional layers comprising the composition of the internal and external layers (multiple layer; column 3, lines 60 - 63) and therefore teaches internal intermediate layers and external intermediates layer that are arranged alternately in the transverse direction of the structure and an intermediate layer being formed by the composition forming the internal layers.

With regard to Claims 10 and 22, Mugge et al fail to disclose a polyamide comprising a 6/6-36 copolyamide. However, Mugge et al disclose a polyamide as discussed above. It would therefore be obvious for one of ordinary skill in the art to provide for a 6/6-36 copolyamide, as 6/6-36 copolyamide is a polyamide.

With regard to Claim 19, Mugge et al disclose the use of plasticizer (column 4, line 35).

With regard to Claims 27 - 28, Mugge et al fail to disclose an external layer having a thickness of 0.1 mm and that is less than 10% of the total thickness of the structure. However, as stated above, Mugge et al discloses the selection of the layer structure, therefore thickness, depending on the requirements of use. It therefore would have been obvious for one of ordinary skill in the art, through routine optimization, to have provided for thicknesses of the layers disclosed by Mugge et al, depending on the requirements of use of the end product.

Application/Control Number: 09/462,179

Art Unit: 1794

7. Claims 12 and 14 - 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mugge et al (U. S. Patent No. 5,425,817) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of Princiotta et al (European Patent No. 0646627).

Mugge et al and Pipper et al disclose a multilayer polyamide tube comprising an impact modifier as discussed above. With regard to Claims 12 and 14 - 18, Mugge et al and Pipper et al fail to disclose an impact modifier which has a glass transition temperature below 0 degrees Celsius, and comprises acid as a functional group, and has a modulus of less than 1500 MPa and a melt flow index of between 0.1 and 7 g/10 min measured at 190 degrees Celsius under a load of 2.16 kg and is an ultra low density polyethylene.

Princiotta et al. teach an acid - modified ultra low density polyethylene which has a glass transition temperature below 0 degrees Celsius, and comprises acid as a functional group, and has a modulus of less than 200 MPa and a melt flow index of between 0.1 and 7 g/10 min measured at 190 degrees Celsius under a load of 2.16 kg which is used as an impact modifier of polyamide (page 2, lines 31 - 58) for the purpose of manufacturing a tube usable below a temperature of 40 degrees Celsius (page 2, lines 41 - 46). One of ordinary skill in the art would therefore have recognized the advantage of providing for the impact modifier of Princiotta et al in Mugge et al and Pipper et al, which is a polyamide, depending on the desired usability at low temperature of the end product as taught by Princiotta et al.

It therefore would have been obvious for one of ordinary skill in the art at the time

Applicant's invention was made to have provided for an acid - modified ultra low density

polyethylene which has a glass transition temperature below 0 degrees Celsius, and comprises

acid as a functional group, and has a modulus of less than 200 MPa and a melt flow index of between 0.1 and 7 g/10 min measured at 190 degrees Celsius under a load of 2.16 kg in Mugge

et al and Pipper et al in order to obtain a tube usable below a temperature of 40 degrees Celsius

as taught by Princiotta et al.

8. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over Mugge et al (U.

S. Patent No. 5,425,817) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view

of VanBuskirk et al (U.S. Patent No. 5,357,030).

Mugge et al and Pipper et al disclose a three - layered tube comprising a polyamide 6

layer as discussed above. Mugge et al and Pipper et al fail to disclose a polyamide 6 layer which

comprises a chain extender which is present at a concentration of 0.05% and 5% by weight of the

layer.

VanBuskirk et al teach the addition of a chain extender to polyamide 6 for the purpose of

improving the physical characteristics of the polyamide 6 (column 1, lines 38 - 59; column 2,

lines 58 - 68). One of ordinary skill in the art would therefore have recognized the advantage of

providing for the chain extender of VanBuskirk et al in Mugge et al and Pipper et al, which is

comprises polyamide 6, depending on the desired physical characteristics of the end product as

taught by VanBuskirk et al.

It therefore would have been obvious for one of ordinary skill in the art at the time

Applicant's invention was made to have provided for the addition of a chain extender to

polyamide 6 in Mugge et al and Pipper et al in order to improve the physical characteristics of

the polyamide 6 in the making of extruded products as taught by VanBuskirk et al.

Application/Control Number: 09/462,179

Art Unit: 1794

Page 7

9. Claim 26 is rejected under 35 U.S.C. 103(a) as being unpatentable over 35 U.S.C. 103(a) as being unpatentable over Mugge et al (U. S. Patent No. 5,425,817) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of Kitami et al (U.S. Patent No. 4,881,576).

Mugge et al and Pipper et al discloses a structure for automobile components comprising polyamide as discussed above. Mugge et al and Pipper et al fail to disclose a polyamide having a stress cracking resistance of greater than 500 hours as measured in zinc chloride.

Kitami et al teaches a gasoline hose (therefore an automobile component; column 1, lines 11 - 15) having a stress cracking resistance of greater than 500 hours (30 days; Table 1) as measured in zinc chloride (column 3, lines 30 - 34) for the purpose of obtaining a structure having excellent mechanical strength (column 1, lines 40 - 41). One of ordinary skill in the art would therefore have recognized the advantage of providing for the stress cracking resistance of Kitami et al in Mugge et al and Pipper et al, which comprises a structure for an automobile component, depending on the desired mechanical strength of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a stress cracking resistance of greater than 500 hours as measured in zinc chloride in Mugge et al and Pipper et al in order to obtain a structure having improved fuel resistance as taught by Kitami et al.

Art Unit: 1794

ANSWERS TO APPLICANT'S ARGUMENTS

- 10. Applicant's arguments regarding the 35 U.S.C. 103(a) rejection of Claims 1 3, 5 11, 19, 21 25 and 27 28 as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786), 35 U.S.C. 103(a) rejection of Claims 12 and 14 18 as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of Princiotta et al (European Patent No. 0646627), 35 U.S.C. 103(a) rejection of Claim 13 as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of VanBuskirk et al (U.S. Patent No. 5,357,030) and 35 U.S.C. 103(a) rejection of Claim 26 as being unpatentable over 35 U.S.C. 103(a) as being unpatentable over Nishida et al (U.S. Patent No. 5,164,445) in view of Pipper et al (U.S. Patent No. 5,039,786) and further in view of Kitami et al (U.S. Patent No. 4,881,576), of record in the previous Action, have been carefully considered and have been found to be persuasive. The new rejections above are directed to amended Claims 1 3, 5 14, 16 19 and 21 28.
- 11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Marc A Patterson whose telephone number is 571-272-1497. The examiner can normally be reached on Mon Fri 8:30 AM 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rena Dye can be reached on 571-272-1498. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 1794

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Marc A Patterson/ Primary Examiner, Art Unit 1794